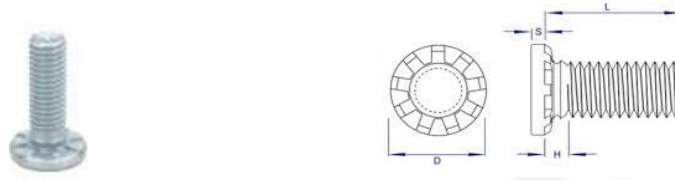



Self Clinch High Strength Stud



Self Clinch High Strength Stud						
Thread Size And Pitch	H Maximum	S Maximum	D +/- 0.25	Minimum Sheet Thickness	Hole Size In Sheet +0.13/0.00	Minimum Centre Line To Edge Of Panel
M5 x 0.8	2.7	1.14	7.8	1.3	5.0	10.7
M6 x 1.0	2.8	1.27	9.4	1.5	6.0	11.5
M8 x 1.25	3.5	1.78	12.5	2.0	8.0	12.7
M10 x 1.5	4.1	1.29	15.7	2.3	10.0	13.7

Lengths +/- 0.4mm	15	20	25	30	35	40	45	50		
M5 x 0.8	✓	✓	✓	✓	✓	✓	✓	✓		
M6 x 1.0	✓	✓	✓	✓	✓	✓	✓	✓		
M8 x 1.25	✓	✓	✓	✓	✓	✓	✓	✓		
M10 x 1.5	✓	✓	✓	✓	✓	✓	✓	✓		

Material	
Steel	Electro Zinc Plated 
Stainless Steel	300 Series
<i>The Following Installation Panel Material Hardness Limitations Apply When Installing</i>	
Steel	85HRB Maximum
Stainless Steel	70HRB Maximum

INFORMATION AND DRAWINGS PROVIDED ARE FOR REFERENCE ONLY